

# Certificate

## TN/ISO3834/13836/26

Report No. / Manufacturer No. / Validity remark: 8124735890 / 13836 / 04.05.2026 - 31.05.2029

## Quality Requirements for Fusion Welding of metallic Materials

We hereby confirm, that the manufacturer  
**Spaleck GmbH & Co. Kommanditgesellschaft**  
**Robert-Bosch-Straße 15**  
**46397 Bocholt**  
**Germany**

has been assessed and recognised on the basis of

**DIN EN ISO 3834 part 2**  
**Comprehensive Quality Requirements**

The company applies a quality assurance system and has appropriately suitable operational equipment, qualified personnel and joining procedures.

The scope of the certification and the details of the assessment can be found in the scope of the certificate and in the report.

Auditor: Gröning

Hamburg, 04.05.2026

**TÜVNORD**

Digitally signed by  
Schneider Viktor

Accredited Certification Body



**TÜV NORD Systems GmbH & Co. KG**  
Große Bahnstraße 31, 22525 Hamburg, Germany  
tuev-nord.de | certifications@tuev-nord.de

TÜV®

## Scope of the Certificate

### TN/ISO3834/13836/26

Report No. / Manufacturer No. / Validity remark: 8124735890 / 13836 / 04.05.2026 - 31.05.2029

#### Manufacturing Site(s):

Spaleck GmbH & Co. Kommanditgesellschaft  
Robert-Bosch-Straße 15, 46397 Bocholt / Germany  
Bernhard-Otte-Straße 1, 46395 Bocholt / Germany  
Wochteresch 6, 46414 Rhede / Germany

#### Product(s) of the Manufacturer:

Welding of railway vehicle parts according to EN 15085, defense products according to DIN 2303, pressure equipment and pipelines, and load-bearing components and kits for steel structures up to EXC3 according to DIN EN 1090-2.

#### Product Standard(s) and other Standards (see DIN EN ISO 3834-5):

DIN EN 15085, DIN 2303, DIN EN 13445, DIN EN 13480, AD 2000 HP0/HP100R, DIN EN 1090-2  
DIN EN ISO 9606-1/-2, DIN EN 14732, DIN EN ISO 5817, DIN EN ISO 10042  
DIN EN ISO 15613, DIN EN ISO 15614-1, DIN EN 15614-12, DIN EN 15614-2, DIN EN ISO14555

#### Welding Process(es) (acc. to ISO 4063) with Degree of Mechanisation and Material Groups (acc. to CEN ISO/TR 15608):

131 MIG welding with solid wire electrode, partially mechanized, for 22  
135 MAG metal-active gas welding, partially mechanized, for 1, 2, 3.1 with  $ReH \leq 700$  MPa, 8.1  
135 MAG metal-active gas welding, automated, for 1, 2 with  $ReH \leq 700$  MPa, 8.1  
141 TIG welding with solid filler material, manual, for 1, 2.1 with  $ReH \leq 460$  MPa, 8.1, 10.1, 22, 23.1  
212 Direct spot welding for 1, 8, 10  
783 Drawn arc stud welding with ceramic ferrule or shielding gas, for 1, 8, 10  
786 Capacitor discharge stud welding with tip ignition for 1, 8, 10

#### Responsible Welding Supervisor(s)

Name, Given Name / Qualification / Area of Responsibility / Degree of Knowledge \*

/ IWT / responsible welding coordinator / S

/ IWT / deputy welding supervisor / S

/ IWS / supporting welding supervisor / B

/ IWS / supporting welding supervisor / B

\* the degree of knowledge must be in accordance with ISO 14731 B, S or C. Please note the reference to DIN EN ISO 14731:2019-07, among others, chap. 5.1 para. 4; in the absence of proof of qualification (i.e. without reference to IWE, IWT or IWS), the manufacturer has responsibly determined the level of knowledge.